

Preface

Software A6C 114 004

In the first chapter you find surveys concerning the new features of the Compact 5 CNC Software A6C 114 004.

In the chapter "Programming" also the G-Functions which have not been changed are described in a clear and short way.

The new codes are described detailed. Attached to the descriptions you find examples.

How to Use this Book

For users who know the Compact 5 CNC with software version A6C 114 003 this book has all information to program and operate the machine. For CNC-beginners the very detailed instructions of the books "BASIS" resp. "INSTRUCTOR" are valid. The contents of these books must be a little bit extended. Look for it the chapter "Old Programs new Software" in this book.

To the Programming Exercises

With machines with control serial number below 5350 the functions M03 and M05 are not activated. In the programming exercises M03 and M05 are written in brackets.

If you have a machine with control serial number below 5350 program an empty line so that you must not renumber the program.

Operation

With serial control numbers from 5350 upwards M03 and M05 is activated by the control.

In this case the main spindle switch must be in CNC-position (or position 2).

Extensions in operating see chapter "Operating".

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RS 232-Interface

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